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IKA®

IKA ULTRA-TURRAX® T 25 digital



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Declaration of conformity

We declare under our sole responsibility that this product corresponds to the regulations 2004/108/EC, 2006/42/EC and 2011/65/EU and conforms with the standards or standardized documents EN 61010-1, EN 61010-2-051, EN 61326-1, EN ISO 12100 and EN 60204-1.

Explication of warning symbols



General hazard



Caution: Burns hazard!



This symbol identifies information **that is of vital importance for safeguarding your health and safety.**
Disregarding this information can lead to health impairment and injuries.

Safety instructions



DANGER!

For your protection

- **Read the operating instructions in full before starting up and follow the safety instructions.**
- Keep the operating instructions in a place where they can be accessed by everyone.
- Ensure that only trained staff work with the appliance.
- Follow the safety instructions, guidelines, occupational health and safety and accident prevention regulations.
- Wear your personal protective equipment in accordance with the hazard category of the media to be processed. Otherwise there is a risk from:
 - splashing and evaporation of liquids
 - body parts, hair, clothing and jewellery getting caught.
- Set up the stand in a spacious area on an even, stable, clean, non-slip, dry and fireproof surface.
- Check the appliance and accessories beforehand for damage each time you use them. Do not use damaged components.
- The appliance is not suitable for manual operation.
- The agitation vessels used for dispersing have to be secured. Consider on a good stability of the entire structure.
- Secure the agitation vessel against twisting.
- Check that the turning knobs are secure and tighten if necessary.
- Glass vessels must always be secured with a clamp to prevent them spinning. When working with flasks elastic couplers must be used to prevent fracture of the glass.
- Note the operating instructions of the dispersing tool and accessories.
- Only dispersing elements approved by **IKA®** may be used.
- Please observe the permitted speed for the dispersing element. Never set higher speeds.
- Do not use the appliance without a dispersing element.
- Use the dispersing tool always inside the stirring vessel.
- Never run dispersion tools dry, as the gasket and bearings will be destroyed if the tools are not cooled by the medium.
- **Caution: Burns hazard!** If a dispersing element is not inserted into the drive flange as far as the mark it can become extremely hot in operation and thus suffer damage.
- Make certain that the unit is set at the lowest speed before commissioning; otherwise, the unit will begin running at the speed last set. Gradually increase the speed.
- Reduce the speed if the medium splashes out of the vessel because the speed is too high.
- Before switching on the dispersing instrument make sure that its shaft is immersed min. 45 mm in the medium to prevent the medium from splashing out.
- The distance between the dispersion tool and the vessel bottom should not be less than 10 mm (fig. 1).
- Ensure that the stand does not start to move.
- In the event of unbalance or unusual noises, switch off the appliance immediately. Replace the dispersing element. If there is no difference after the change of the dispersing tool, return it to the dealer or the manufacturer along with a description of the fault.
- Do not touch rotating parts during operation.
- **Caution: Burns hazard!** When in operation, the dispersing element and the coupling flange can become hot.
- Do not cover the ventilation slots on the drive in order to ensure adequate cooling of the drive.
- Do not process any flammable or combustible materials.
 - Process pathogenic materials only in closed vessels under a suitable extractor hood. Please contact **IKA®** if you have any questions.
- Do not operate the appliance in explosive atmospheres, with hazardous substances or under water.
- There may be electrostatic discharges between the medium and the dispersing instrument shaft which could pose a direct danger.
- Only process media that will not react dangerously to the extra energy produced through processing. This also applies to any extra energy produced in other ways, e.g. through light irradiation.
- Meter powder not too close to the flange. Powder can be blown away by air turbulences of the drive.
- Safe operation is only guaranteed with the accessories described in the "Accessories" chapter.
- Always disconnect the plug before fitting accessories.
- The appliance can only be disconnected from the mains supply by pulling out the mains plug or the connector plug.



- The socket for the mains cord must be easily accessible.
- The appliance does not start up again automatically following a cut in the power supply.
- Abrasion of the dispersion equipment or the rotating accessories can get into the medium you are working on.

For protection of the equipment

- The appliance may only be opened by experts.
- The voltage stated on the type plate must correspond to the mains voltage.
- Removable parts must be refitted to the appliance to prevent the infiltration of foreign objects, liquids etc..
- Protect the appliance and accessories from bumps and impacts.

Unpacking

- **Unpacking**
 - Please unpack the device carefully
 - In the case of any damage a fact report must be sent immediately (post, rail or forwarder)
- **Delivery scope**

IKA ULTRATURRAX® T 25 digital

 - Dispenser T 25 digital
 - Extension arm
 - Hexagon socket screw
 - Flat key
 - Shaft key
 - Generator key
 - Screwdriver DIN 911
 - Operating instruction

Correct use

- **Application**

When used in combination with one of our recommended dispersing elements, the drive unit is a high-speed dispersing and emulsifying unit capable of handling free-flowing and liquid media in batches.

 - Production of:
 - Emulsions
 - Dispersions
 - Wet crushing
 - Operating modes:
 - on stand
- **Range of use**
 - Laboratories
 - Pharmacies
 - Schools
 - Universities

The safety of the user cannot be guaranteed if the appliance is operated with accessories that are not supplied or recommended by the manufacturer or if the appliance is operated improperly contrary to the manufacturer's specifications or if the appliance or the printed circuit board are modified by third parties.

Useful information

Dispersion is the dissolution and diffusion of a solid, liquid or gaseous phase in a liquid that is not consolute with that phase.

The rotor/stator principle

Due to the high rotation speed of the rotor, the medium to be processed is automatically drawn axially into the dispersion head and then forced radially through the slots in the rotor/stator arrangement. The high accelerations acting on the material produce extremely strong shear and thrust forces. In addition, high turbulence occurs in the shear gap between rotor and stator, which provides optimum mixing of the suspension.

The dispersion effectiveness is heavily dependent on the product of the shear gradient and the time the particles spend in the shear zone. The optimum range for the circumferential velocity of the rotor/stator arrangement is 6-24 m/s.

A processing time of a few minutes is usually sufficient to produce the desired fineness. Long processing times bring only insignificant improvements in the obtainable fineness; the energy expended serves merely to increase the temperature of the medium.

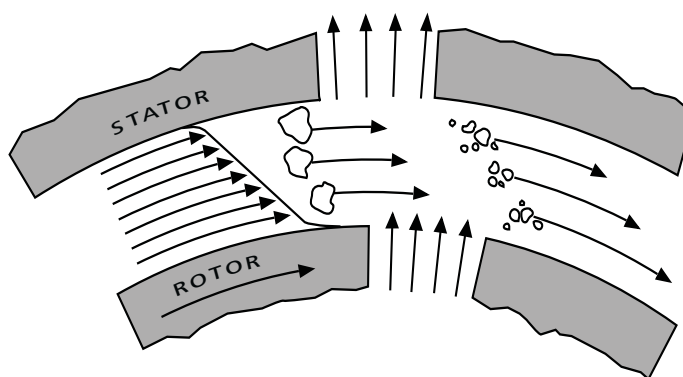


Fig. 4

Drive

The drive unit opens up a wide range of possibilities for dispersion technology in the conventional laboratory with a respective performance output of approximately 500 watts at 25,000 rpm.

The speed is set by using the differently adjusting wheel. The motor speed can be read off the LED display. For example, a value of 13.6 corresponds to 13,600 rpm.

Assembly of boom and stand

The delivered extension arm is mounted as follows (overview fig. 1):

- Insert extension arm (pos. 1) into flange
- Screw in the cheese head screw (pos. 2)
- Firmly tighten cheese head screw (pos. 2) using the DIN 911 A/f 4 screwdriver

Vibrations may cause the cylinder head screw (pos. 2) to loosen. Therefore, for your own safety, periodically check that the extension arm is secure. If necessary, retighten the cylinder head screw (pos. 2).

To ensure safe operation the driving unit is fastened to the plate stand R 1826 (pos. 5) by means of a cross sleeve (pos. 3).

In order to enhance the stability of the mechanical arrangement, the driving unit has to be mounted as close as possible to the stand pillar

Working with the unit

Also pay attention to the ambient conditions listed in the "Technical data".



Assembling the dispersion tool (Overview fig. 5)

- Open the knurled screw (pos. 3) so that the thread does not protrude into the hole.
- Insert the dispersing element (pos. 2) from the bottom into the drive unit (pos. 1) as far as the stop. The shaft will audibly click into place when a small amount of force is applied (sprung ball bearing) - depending on the type of disperser. The dispersing element is fitted correctly if the dispersing element is flush with the bottom edge of the drive unit.
- **Attention:** Now secure the dispersing element by screwing the knurled screw tight (pos. 3).

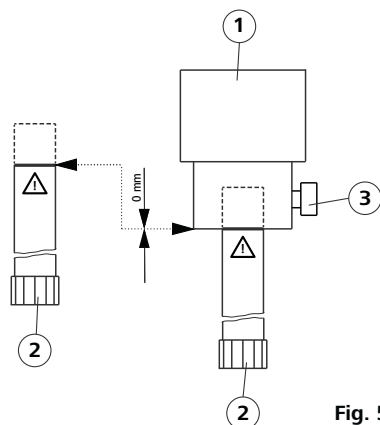


Fig. 5

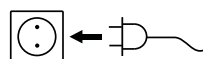
Refer to the operating instructions for the filling level of the medium and the immersion depth into the dispersing element used.

Caution: Burns hazard! If a dispersing element is not inserted into the drive flange as far as the mark it can become extremely hot in operation and thus suffer damage.

So as to avoid unintentional ingress of air into the medium due to excessively turbulent rotation, the whole unit can be placed a little off centre in the stirring vessel.

By using the turning knob (pos. 10) the speed may be infinitely varied to meet the requirements of the medium to be processed.

The idle speed for the drive unit can be adjusted in the range 3 000 and 25 000 rpm; the value will be shown on the LED display.



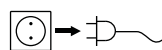
If these conditions are met the unit is ready for service when the mains plug has been plugged in.

The driving unit is switched on by means of the On/Off- switch (pos. 9).

Maintenance and cleaning

The drive unit is maintenance-free but not immune from wear. The motor brushes and the coupling wear out over time.

Cleaning



For cleaning disconnect the main plug.

To clean the drive use only water with a detergent that contains tensides, or use isopropylalcohol for stubborn soiling (not for plastic parts).

Dispersion tools: Consider please the manuals associated to the dispersion tools.

- Do not allow moisture to get into the appliance when cleaning.
- Wear protective gloves when cleaning the devices.
- Please consult with **IKA®** before using any cleaning or decontamination methods, other than those recommended here.

Spare parts order

When ordering spare parts, please give:

- Machine type
- Manufacturing number, see type plate
- Item and designation of the spare part, see www.ika.com, spare parts diagram and spare parts list

Repair

In case of repair the device has to be cleaned and free from any materials which may constitute a health hazard.

For this use the "certificate of compliance" included or download the form from the **IKA®** website www.ika.com.

If you require servicing, return the appliance in its original packaging.

Storage packaging is not sufficient. Please also use suitable transport packaging.

Accessories

<ul style="list-style-type: none"> • R 1825 Plate stand • R 1826 Plate stand • R 1827 Plate stand 	<ul style="list-style-type: none"> • R 182 Cross sleeve • RH 3 Tensioner
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Permitted dispersion tools

Dispersing tools serie S 25...

Abbreviations:

S 25 : consistent with dispersing unit T 25

N : PTFE bearing

NK : Ball bearing with PTFE bearing

KV: Ball bearing with axial face seal (suitable for vacuum up to 1 mbar, 6 bar excess pressure)

D : without seal

KS : synthetic material

8G, 10G, 18G, 19G, 25G, 25F :

Stator/shaft tube diameter

G : Thick, F : Fine

Speed range : upto 25,000 rpm

For applications and further information, please see the operating instructions of the dispersing element.

Only use the dispersion tools listed in the table and note the according operating instructions of the dispersion tool.

Designation	Shaft material
S25N-8G	Stainless steel
S25N-10G	Stainless steel
S25N-18G	Stainless steel
S25KV-18G	Stainless steel
S25NK-19G	Stainless steel
S25N-25G	Stainless steel
S25KV-25G	Stainless steel
S25N-25F	Stainless steel
S25KV-25F	Stainless steel
S25D-10G-KS	Synthetic material
S25D-14G-KS	Synthetic material

Error codes

Proceed as follows in case of error:

- Switch off device using the main switch
- Carry out corrective measures
- Restart the device

Error code	Cause	Effect	Solution
Er.3	Overtemperature Device will switch automatically to cooling mode if operated with excess load	Motor speed set automatically (not adjustable)	<ul style="list-style-type: none"> - Allow device to cool down - Allow to continue running in cooling mode - Switch device off. Switch on again after some time. (Duration depends on the magnitude of the over-temperature)
Er.4	Speed variation Speed variation due to blockage, faulty electronics, overload, motor brushes worn	Device off	<ul style="list-style-type: none"> - Switch off device - Eliminate cause of overload or blockage (remove dispersing element) - Replace motor brushes - Switch on device - If the actions described fail to resolve the fault, contact the IKA[®] service department, Send the device for repair, including a short description of the fault.
Er.6*	Undervoltage Mains voltage failed during operation Plug in the mains plug if the switch position is "ON"	Device off Device off	<ul style="list-style-type: none"> - Switch device off and on - Switch device off and on

*Before Er.6 is displayed the software version is shown for approx. two seconds, e.g. 00.9.

If the actions described fail to resolve the fault or another error code is displayed then take one of the following steps:

- Contact the **IKA**[®] service department
- Send the device for repair, including a short description of the fault.

Technical data

Design voltage	VAC	200 - 240 ± 10%
or		100 - 120 ± 10%
Nominal voltage	VAC	230
or		115
Frequency	Hz	50/60
Power consumption	W	800
Power output	W	500
Speed range	rpm	3 000 - 25 000 (at nominal voltage 230V / 50Hz and 115V / 60 Hz)
Speed variation on load change	%	<1
Motor speed display		3-digit LED display, displayed value x 1000 = motor speed in rpm
Display resolution	rpm	200
Perm. ambient temperature	°C	+ 5 ... + 40
Perm. humidity	%	80
Perm. on time	%	100
Protection to DIN EN 60529		IP 20
Contamination level		2
Protection class		II
Overtoltage category		II
Noise level (without dispersing tool)	dbA	75
Dimensions drive (WxDxH)	mm	65x106x271 (W with knurled screw 87)
Dimensions boom	mm	ø13/ L160
Weight	kg	2.5
Operation at a terrestrial altitude	m	max. 2000 above sea level

Subject to technical changes!

Warranty

In accordance with **IKA®** warranty conditions, the warranty period is 24 months. For claims under the warranty please contact your local dealer. You may also send the machine direct to our factory, enclosing the delivery invoice and giving reasons for the claim. You will be liable for freight costs.

The warranty does not cover worn out parts, nor does it apply to faults resulting from improper use, insufficient care or maintenance not carried out in accordance with the instructions in this operating manual.

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